

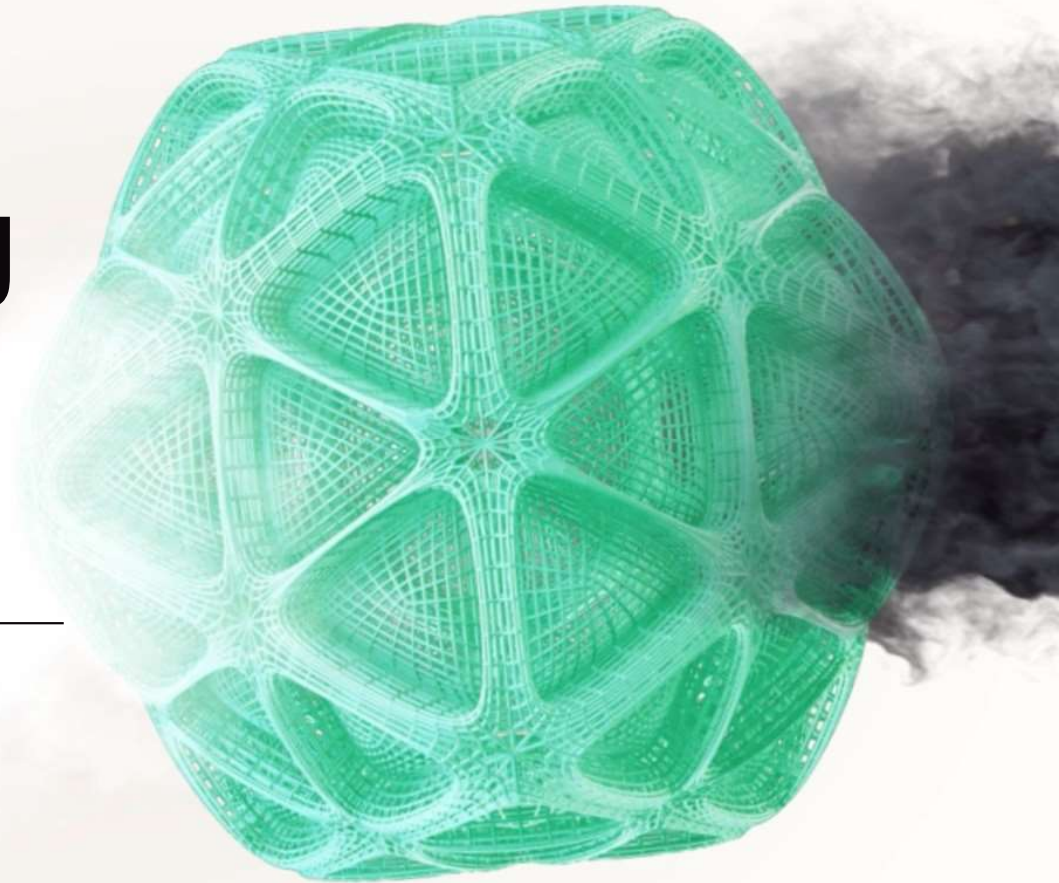


SEAL Gas Air Purification using Metal-Organic Frameworks

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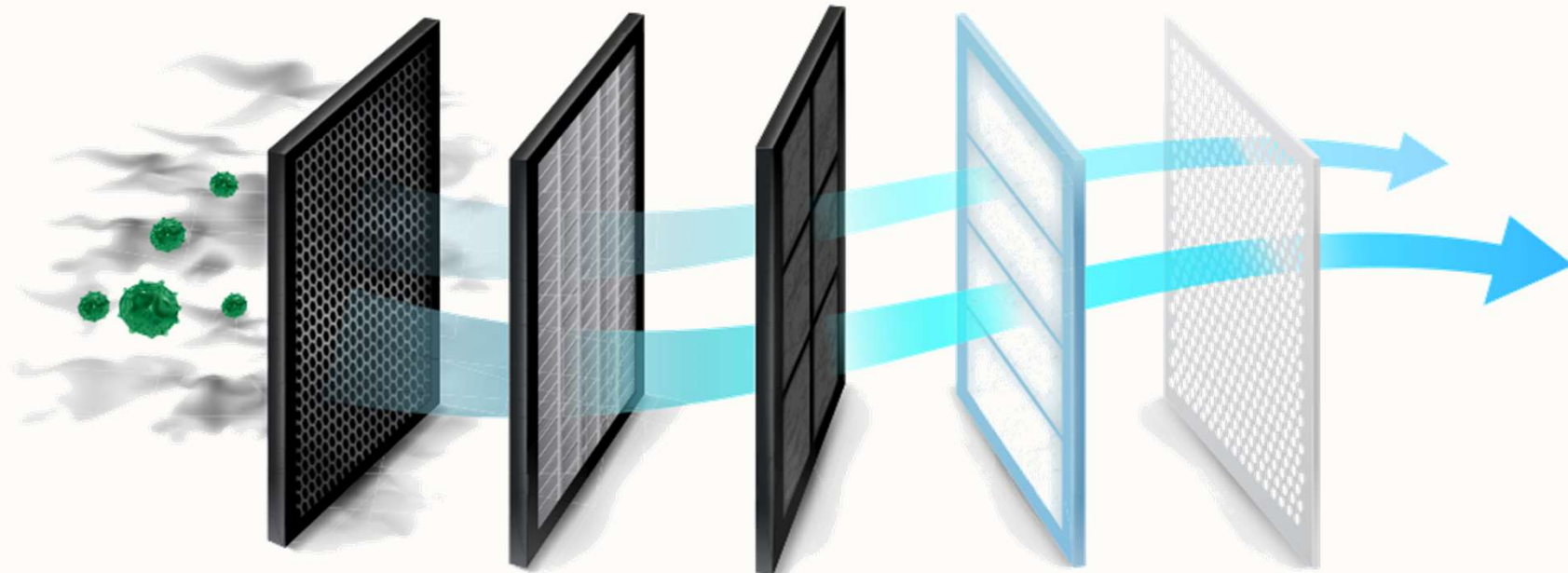
Bottom Line Up Front

- In DISSUB, SEAL gases gradually render the air toxic. This shortens the rescue window.
- MOFs are premium sorbents for removing SEAL gases from air.
- Numat has developed MOF-based SEAL Gas Scrubber concepts for extending DISSUB survivability.
- Numat seeks community input to guide product design selection.



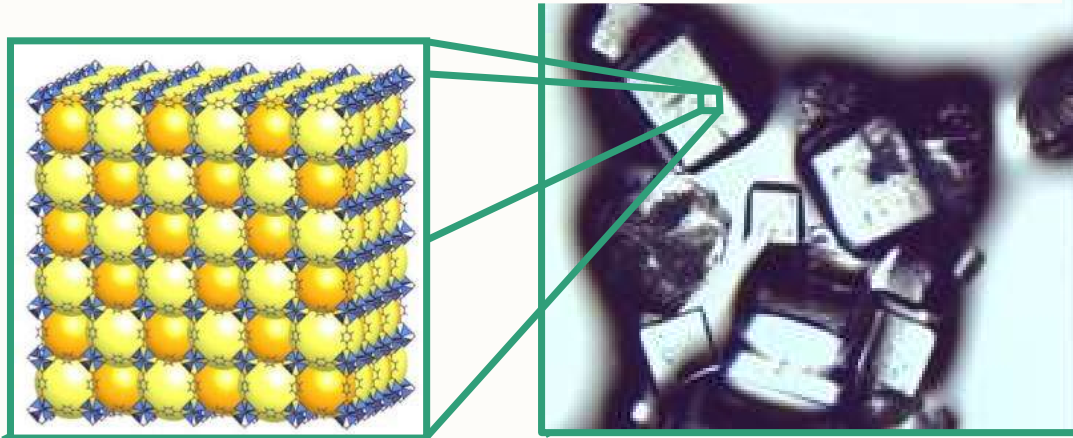
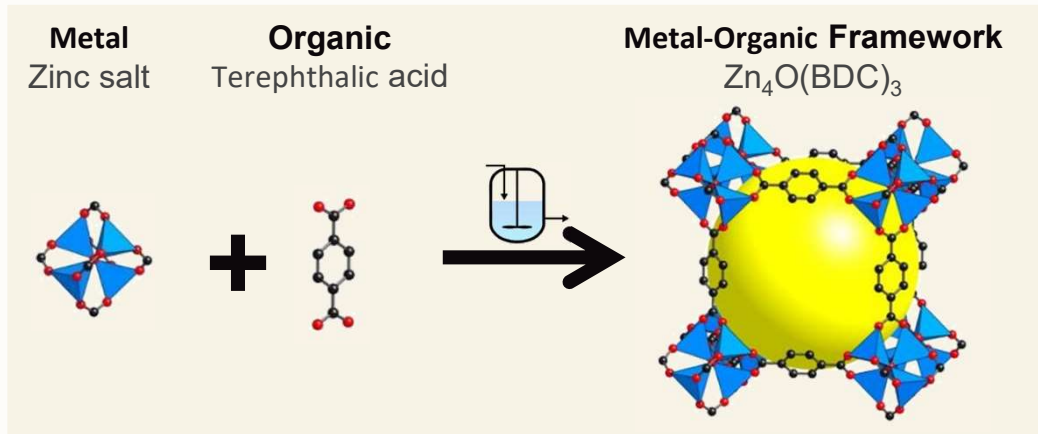
What are sorbents?

Sorbents are porous materials used for filtering toxic chemicals out of air



What are MOFs?

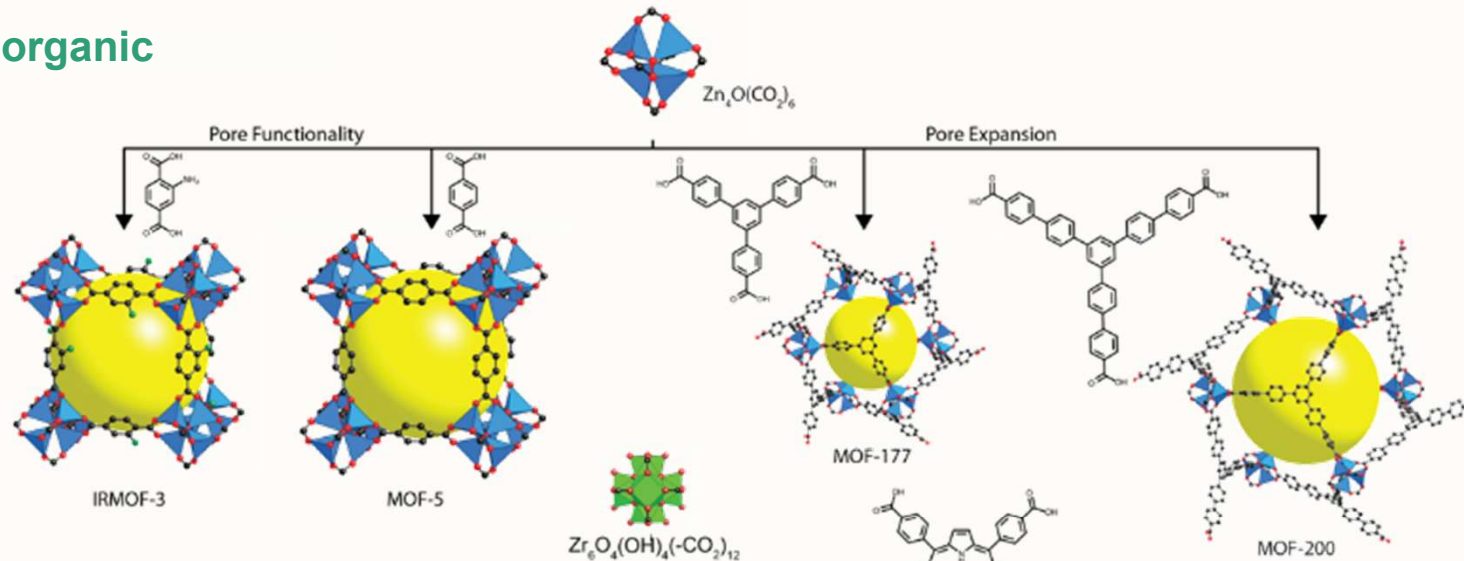
MOFs are high-performing sorbents made by mixing **metal** and **organic** reagents



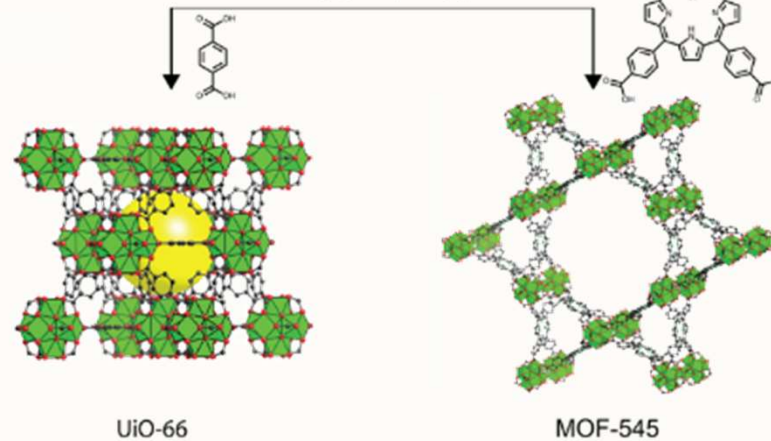
What are MOFs?

MOFs are designed by selecting the appropriate **metal** and **organic** reagents

Changing the **organic**

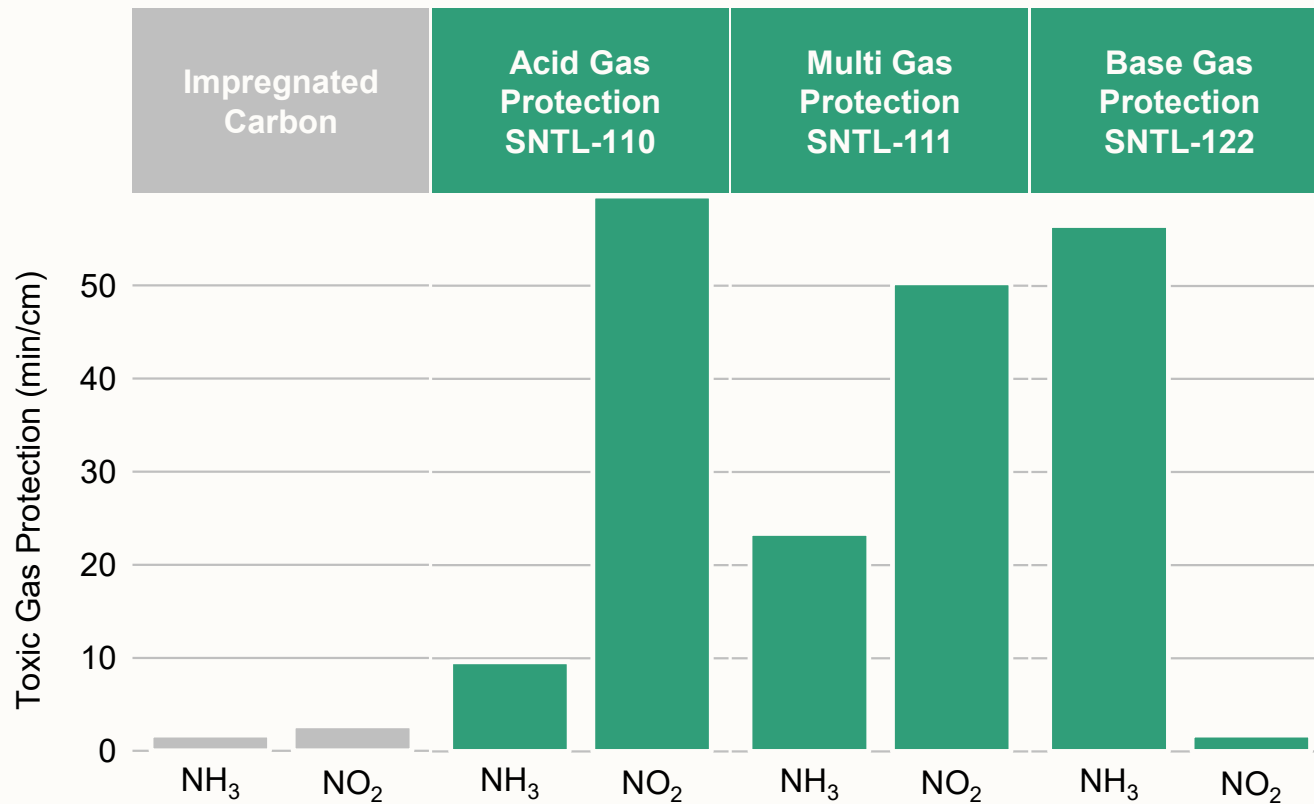


Changing the **metal**



How well do MOFs perform?

A well-designed MOF performs 5-20x better than other sorbents*



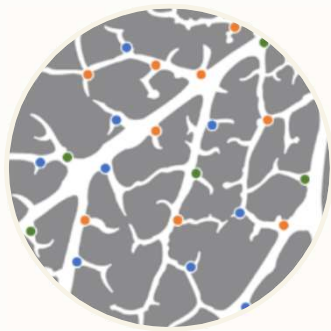
*NIOSH CBRN APR, see appendix slide for test details



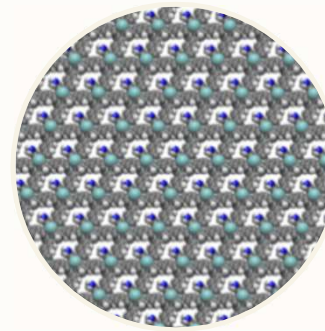
Why do MOFs perform so well?

Most sorbents waste as much as 80% of their space; a well-designed MOF does not

Impregnated
Carbon



MOF



Use MOFs when performance matters

Benefits

Extreme performance

Drawbacks

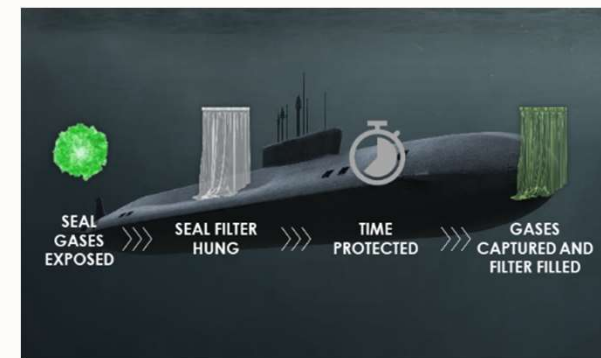
Limited supply

Higher cost



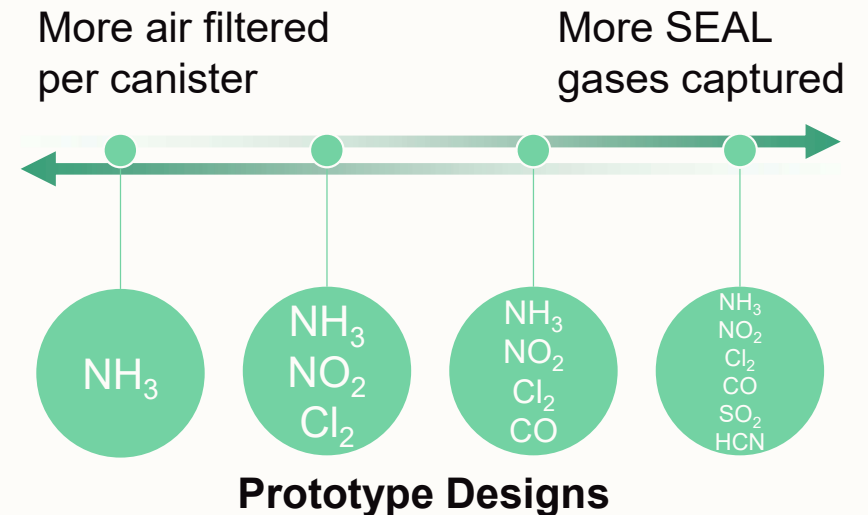
DISSUB Air Purification

- DISSUB survival relies on maintaining a breathable atmosphere long enough to mount a successful rescue.
- Toxic gases such as NH_3 , NO_2 , and CO gradually build up, limiting air breathability even with an oxygen source.
- Under Topic N211-034, Numat and US NAVSEA have developed SEAL Gas Scrubber prototypes.



Product Status: Developing Test Standards

- Multiple prototype designs have shown a trade space between SEAL gas breadth and capacity.
- What SEAL Gas Scrubber design best solves the problem?
 - What SEAL gases matter most for extending survival?
 - How well do existing emergency procedures and environmental factors handle each SEAL gas?
- Test standards and baselines are needed to answer these questions.



Questions?
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Appendix

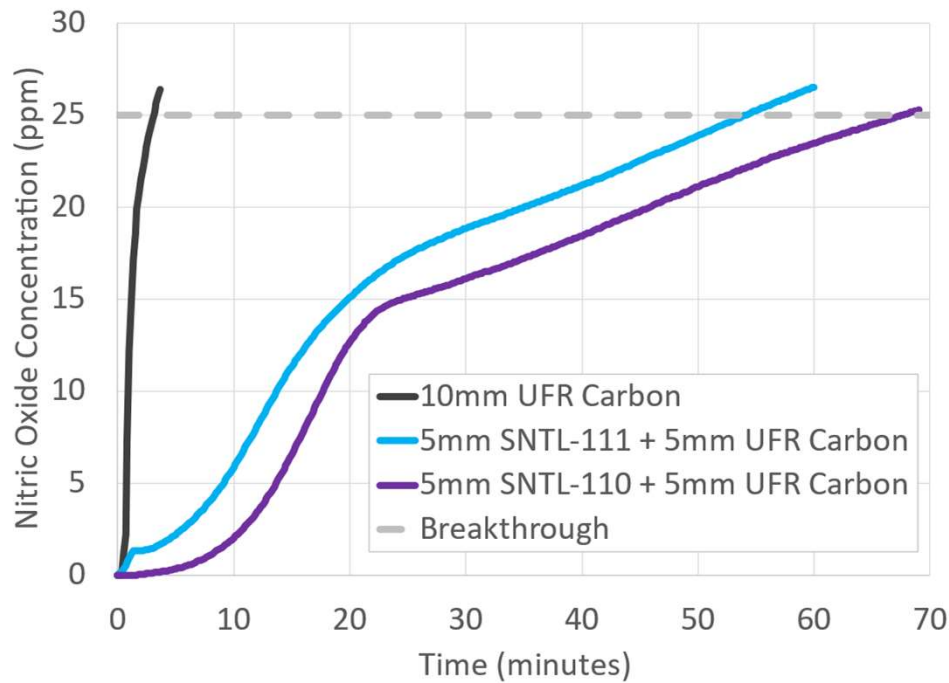


NIOSH CBRN Air Purifying Respirator

US respiratory test standard to determine worst-case gas protection performance

Nitrogen Dioxide

12.4 cm/s, 80%RH, 25°C, 200ppm inlet



Ammonia

12.4 cm/s, 25%RH, 25°C, 2500ppm inlet

